## MDT 250-18 (MILL DUTY THRUSTER BRAKES)

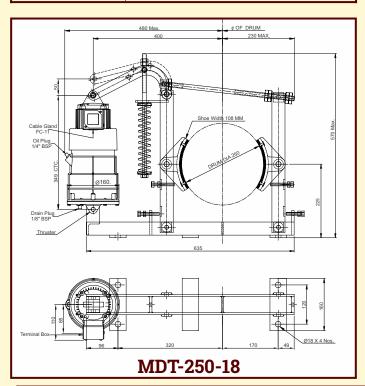


## INTRODUCTION

Thruster Brake is a device to retard the speed of moving machinery and to stop it accurately to the desired position. The breaking force is applied to the brake shoes by a pre-stressed compression spring. The shoes press on the rotating brake drum retarding its speed, and finally stopping it.

## TECHNICAL DATA

| ITEM                          | BRAKE                           | THRUSTER                 |
|-------------------------------|---------------------------------|--------------------------|
| MODEL                         | MDT - 250-18                    | ST-520                   |
| DRUM DIA                      | 250 mm                          |                          |
| BRAKE SHOE                    | Asbestos free/BA                |                          |
| BRAKING TORQUE                | 35 Kg-m                         |                          |
| THRUST                        |                                 | 18 Kg                    |
| STROKE                        |                                 | 50 mm                    |
| OIL + CAPACITY                |                                 | Transformer Oil 2 Litrs  |
| RATED VOLTAGE                 |                                 | 415V±10%,3PhAC,50Hz      |
| CURRENT AT 415 V AC           |                                 | 0.4 Amps                 |
| POWER                         |                                 | 90 Watt                  |
| INSULATION                    |                                 | F Class                  |
| INGRESS PROTECTION MOTOR ONLY |                                 | IP-54 IS/IEC 60529(2001) |
| SURFACE TEMPERATURE           |                                 | +50°C                    |
| WEIGHT                        | 14 kg                           | 6 kg                     |
| POWDER COATING                | Colour RAL 7021                 |                          |
| OPTION                        |                                 |                          |
| LAF                           | Asbestos Free Liner             |                          |
| LWI                           | Lining Wear Indicator           |                          |
| OL                            | Open Brake Limit Switch         |                          |
| MS                            | Manual Opening & Locking System |                          |





## **SELECTION OF BRAKE SIZE**

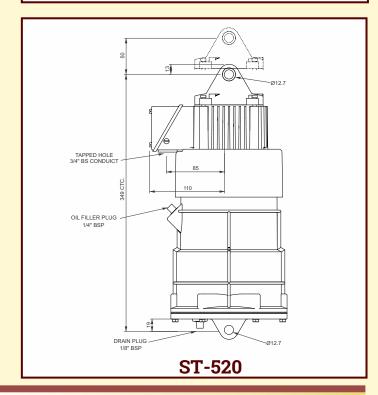
Electo-hydraulic thruster is a device which develops linear thrust (or force) required to operate the required mechanism. The input to the device is three phase supply.

The brake torque must be = >than motor full load as referred with drum. Formula as below:

T = Torque in Kgm = 
$$\frac{716 \times Hp}{rpm}$$

T = Torque in Nm = 
$$\frac{9552 \times Kw}{rpm}$$

Where Hp/Kw = motor output & rpm = Rev/minute



H. O. Unit -I: C-15/16, Nand Jyot Industrial Estate, Andheri-Kurla Road, Mumbai - 400072, Tel: (022) 42469700/730 E-mail: sales@socgroup.in Unit - II: Plot No. 4912, G. I. D. C., Phase IV, Vatva, Ahmedabad - 382445 Tel.: (079) 68169700/702/712

E-mail: enquiry2@socgroup.in

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